Date:

Monday, 2/19/2007 8:07:51 AM

User:

Kim Johnston

**Process Sheet** 

Customer

Job Number

: CU-DAR001 Dart Helicopters Services

: 30753

**Estimate Number** 

: 12722

P.O. Number

: PIA

This Issue : NC Prsht Rev.

: 2/19/2007

S.O. No. : 4)A

: NIA

Type : SMALL /MED FAB

First Issue · PIA Previous Run

Written By Checked & Approved By

Comment

: Est Rev:A New Issue 07-02-14 JLM

**Drawing Name** 

: GASKET

Part Number

**Drawing Number** 

: D353615 Rev A : D3536 UNDER REVIEW 17 02 19

Project Number

: N/A : U/R

**Drawing Revision** Material

: DIA

: 2/26/2007 **Due Date** 

12 Um:

Each

**Additional Product** 

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

MNEO60S063

NEOPRENE SHEET 0.063



Comment: Qty.: 1.0340 sf(s)/Unit

Total:

12.4085 sf(s)

NEOPRENE SHEET 0.063

Batch: 1 103/04

2.0



Comment: FLOW WATER JET

1-Cut as per Dwg D3536 Dwg Rev: A

Prog Rev: A

M 07 03 09

2-Deburr if necessary

3.0

010309

INSPECT PARTS AS THEY COME OFF MACHINE

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

PACKAGING RESOURCE #1



03/09 (12

5.0

PACKAGING 1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

## **Dart Aerospace Ltd**

W/O:		WORK ORDER CH	HANGES	*			
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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						141	
				į.			

Part No:	PAR #:	Fault Category:	NCR: Yes No DQ	1: XX	Date:	07/03/16
			QA: N/C Closed	l:	Date:	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
		Description of	VC	Corrective Action	Section B	Verification	Approval	Approval
DATE	STEP	Section A	Init	itial Action Descr of Eng Chief Eng	iption Sign & Date	Section C	Chief Eng	QC Inspecto
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NOTE: Date & initial all entries

Date:

Monday, 2/19/2007 8:07:51 AM

User:

Kim Johnston

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 30753

Part Number: D353615

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Dart Ae	rospace L	.td							
W/O:			V	ORK ORDER CHANGES					
DATE	STEP	PRO	DCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
÷									
Part No		PAR #:	Fault Cat	tegory: NC				Date: Date:	
NCR:		,	WORK ORI	DER NON-CONFORMANC	E (NCF	₹)	, ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		
		Description of NC		Corrective Action Section B	_	Verific	eation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Secti		Chief Eng	QC Inspector
									-
									<u> </u>

NOTE: Date & initial all entries

DART

AEROSPACE PORT HADLOCK,

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1 OF 6 REV.

SCALE 1:10

USA,

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GASKET

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.10.25

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21.50

26.65 23.15 21.15 17.65 13.40 9.15 0.90 - 5.65 · 1.89 DETAIL . 3.90

D3536-11 GASKET

14.00

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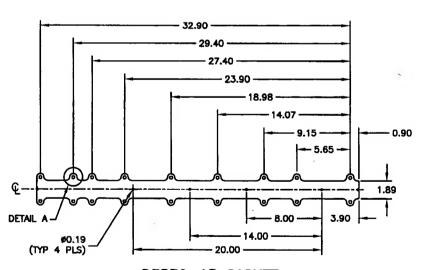
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PURPOSE

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  OTHERWISE NOTED
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- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

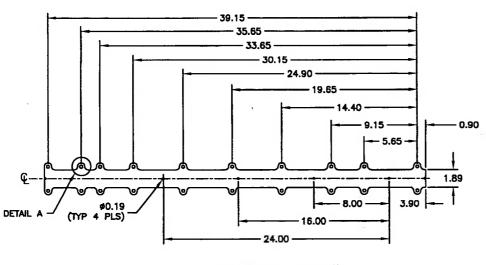


D3536-13 GASKET

07.02:12

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1:10	GASKET		06.10.25
SCALE	TIME		DATE
SHEET 2 OF 6	D3536	4	<b>3</b>
REV. A	DRAWING NO.	APPROVED []	CHECKED
DART AEROSPACE USA, INC.	DARI	CB	CB CB
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D3536-15 GASKET

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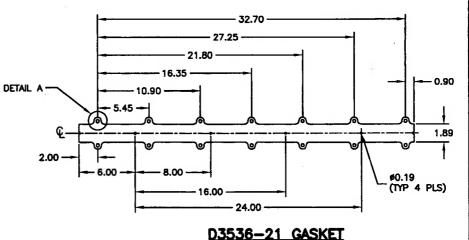
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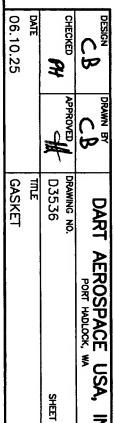
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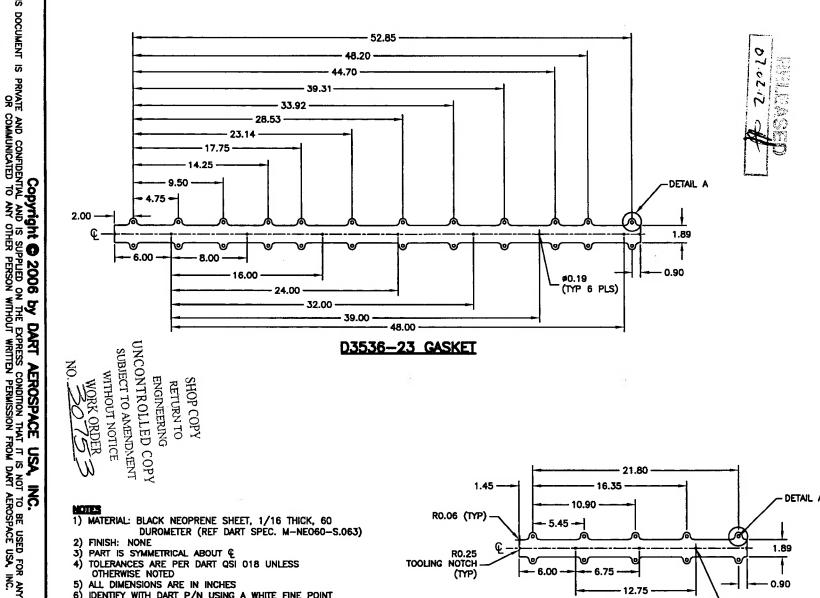




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3 OF 6 REV.

SCALE 1:10



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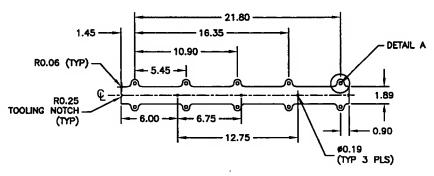
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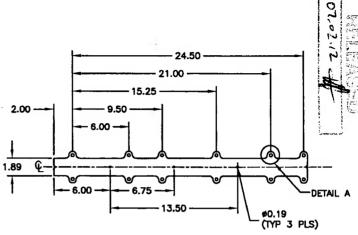
7) SEE PAGE 6 FOR DETAILS AND SECTION



D3536-25 GASKET

22.50 19.00 2.00 ---6.00 1.89 DETAIL A 6.00 (TYP 3 PLS)

### D3536-31 GASKET



D3536-33 GASKET



Now Selection

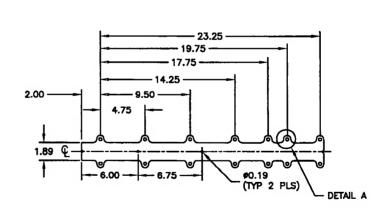
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D3536-35 GASKET

SCALE	JUL.		DATE
SHEET 4 OF 6	D3536	711	A.
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AEROSPACE USA, INC.	DART	CB	CB



06.10.25

GASKET

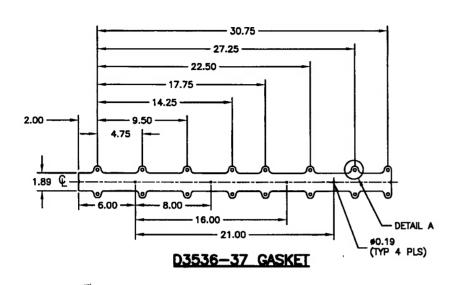
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21.20.12

06.10.25 CHECKED DATE B  $\mathcal{Z}$ GASKET D3536 DRAWING NO. DART **AEROSPACE** PORT HADLOCK, ₹ USA, SHEET

NO.

5 OF 6 SCALE 1:10



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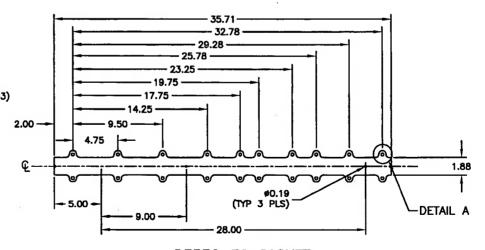
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D3536-39 GASKET

070212

27.98 25.08 18.50 15.00 2.00 1.88 4.00 3.90 (TYP 2 PLS) DETAIL

D3536-41 GASKET

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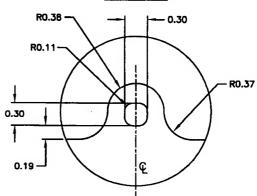
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  4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
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1:10	GASKET		06.10.25
SCALE	TIME .		DATE
SHEET 6 OF 6	D3536	#	m
REV. A	DRAWING NO.	APPROVED //	CHECKED
PORT HADLOCK, WA		CB	CB
DART AFROSPACE USA INC.	DART	DRAWN BY	DESIGN

DART AEROSPACE LTD	Work Order:	30153
Description: GASKet	Part Number:	D3536-15
	1	Page 1 of 1
Inspection Dwg: D3536 Rev: A		rageror

# FIRST ARTICLE INSPECTION CHECKLIST

X	First Article	X	Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	lejest	Method of Inspection	Comments
39.15	4-0.030	39.15	J		Mersurine	tape
0.30	H-0.030	0.30	1		Norn,	
0.30	+1-0.030	0.30	<u> </u>		Now	
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Measured by: M	Audited by:	Pro	ototype Approval:	
Date: 07 03 09	Date: 0	7/0.3/09	Date:	

Rev	Change	Revised by Approved
А	New Issue	KJ/JLM

